

What is claimed is:

1. Wear resistant member, comprising:
a silicon nitride sintered body;
wherein the silicon nitride sintered body contains from
5 75 to 97% by mass of silicon nitride, from 0.2 to 5% by mass
of particles of titanium nitride of which long axis is $1\mu\text{m}$
or less and from 2 to 20% by mass of a grain boundary phase
substantially containing Si-R-Al-O-N compound (here, R
expresses one of rare earth elements).

10 2. The wear resistant member as set forth in claim 1:
wherein the particles of titanium nitride each are
singly particle dispersed in the silicon nitride sintered
body.

15 3. The wear resistant member as set forth in claim 1:
wherein the titanium nitride is not dissolved in the
silicon nitride and the grain boundary phase as a solid
solution.

20 4. The wear resistant member as set forth in claim 1:
wherein the particles of titanium nitride each are
particle dispersed in the grain boundary phase.

5. The wear resistant member as set forth in claim 1:
wherein the particles of titanium nitride contain 80%
by volume or more of particles of which aspect ratio is in
the range of from 1.0 to 1.2.

25 6. The wear resistant member as set forth in claim 1:
wherein the particles of titanium nitride each are 0.2
 μm or less in difference of long and short axes.

7. The wear resistant member as set forth in claim 1:

wherein the particles of titanium nitride each have a roundish shape.

~~8. The wear resistant member as set forth in claim 1:~~
wherein the silicon nitride sintered body is 0.5% or 5 less in porosity and $2\text{ }\mu\text{m}$ or less in maximum pore diameter.

9. The wear resistant member as set forth in claim 1:
wherein the silicon nitride sintered body is 1000MPa or more in three point flexural strength and $6.5\text{MPa}\cdot\text{m}^{1/2}$ or more in fracture toughness.

10 10. The wear resistant member as set forth in claim 1:
wherein, by the use of a thrust bearing testing machine, under the conditions of opponent material of SUJ2 steel ball provided by JIS G4805, load of 39.2MPa, and a number of rotation of 1200rpm, when rolling fatigue life is measured 15 until a surface of the wear resistant member is peeled off, the wear resistant member has the rolling fatigue life of 1×10^8 times or more by a number of repetition.

11. The wear resistant member as set forth in claim 1:
wherein the wear resistant member comprises ball member.

20 12. The wear resistant member as set forth in claim 11:
wherein the ball member is 200MPa or more in crushing

strength and $6.5\text{MPa}\cdot\text{m}^{1/2}$ or more in fracture toughness.

25 13. The wear resistant member as set forth in claim 11:
wherein, by the use of a thrust bearing testing machine, under the conditions of opponent material of SUJ2 steel plane table provided by JIS G4805, a maximum contact stress of

5.9GPa a ball, and a number of rotation of 1200rpm, when rolling fatigue life is measured until a surface of the ball member is peeled off, the ball member has the rolling fatigue life of 400 hr or more.

5 14. The wear resistant member as set forth in claim 1: wherein the grain boundary phase contains from 0.5 to 10% by mass of a rare earth element in terms of oxide, from 0.1 to 5% by mass of aluminum oxide and 5% by mass or less of aluminum nitride.

10 15. The wear resistant member as set forth in claim 1: wherein the silicon nitride sintered body contains at least one of element selected from magnesium, zirconium, hafnium and tungsten in the range of from 0.1 to 5 % by mass in terms of oxide.

15 16. The wear resistant member as set forth in claim 1: wherein the wear resistant member is rolling bearing member.

17. A method of manufacturing wear resistant member comprising silicon nitride sintered body, comprising the 20 steps of:

adding, to silicon nitride powder that contains oxygen by 1.7% by mass or less and α -silicon nitride by 90% by mass or more and of which average particle diameter is $1.0\mu\text{m}$ or less, from 0.5 to 10% by mass of a rare earth compound in 25 terms of oxide, from 0.1 to 5% by mass of titanium nitride of which average particle diameter is $0.7\mu\text{m}$ or less or a titanium compound that converts into titanium nitride due to the sintering in terms of titanium nitride, from 0.1 to 5% by

mass of aluminum oxide and 5% by mass or less of aluminum nitride are added to prepare a mixture of raw materials;

molding the mixture of raw materials into a desired shape;

5 heat treating, after degreasing the molded body obtained in the step of molding, at a temperature in the range of from 1300 to 1450°C; and

10 sintering the molded body undergone the heat treatment at a temperature in the range of from 1600 to 1900°C to

10 prepare the silicon nitride sintered body.

18. The method of manufacturing wear resistant member as set forth in claim 17:

wherein, to the silicon nitride powder, the titanium nitride or the titanium compound that converts into titanium nitride due to the sintering is added divided into a plurality of portions to mix.

19. The method of manufacturing wear resistant member as set forth in claim 17:

wherein the mixture of raw materials contains titanium oxide powder of an average particle diameter of $0.5\mu\text{m}$ or less in the range of from 0.1 to 5% by mass in terms of titanium nitride.

20. The method of manufacturing wear resistant member as set forth in claim 17, further comprising a step of:

25 implementing HIP treatment under a pressure of 300atm or more in a non-oxidizing atmosphere at a temperature in the range of from 1600 to 1850°C.